NON-ROTATING SPINDLE

SCREW THREAD MICROMETERS

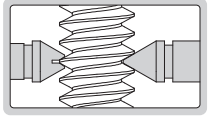


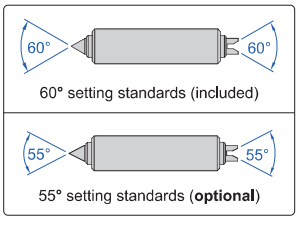
3281-25A
(measuring tips are optional)



3281-S25
(measuring tips are included)

- Measure pitch diameter of screw threads
- Graduation 0.01mm
- Non-rotating spindle
- Anvil with fine adjustment
- Ratchet stop
- Supplied with 60° setting standards (except 0-25mm)
- Optional accessory: 55° setting standards





Measuring tips are optional (mm)

Code	Range	L	b	55° setting standard (optional)
3281-25A	0-25mm	42	26	–
3281-50A	25-50mm	67	38	**3281-SP1**
3281-75A	50-75mm	92	50	**3281-SP2**
3281-100A	75-100mm	117.6	62	**3281-SP3**
3281-125A	100-125mm	143	70	**3281-SP4**
3281-150A	125-150mm	168.2	82	**3281-SP5**
3281-175A	150-175mm	192	94.5	**3281-SP6**
3281-200A	175-200mm	217	107	**3281-SP7**
3281-225A	200-225mm	242	130	**3281-SP8**
3281-250A	225-250mm	267	142	**3281-SP9**
3281-275A	250-275mm	291	155	**3281-SP10**
3281-300A	275-300mm	317	167	**3281-SP11**

Measuring tips are included (mm)

Code	Range	L	b	Measuring tips (included)	55° setting standard (optional)
3281-S25	0-25mm	42	26	6 pairs of measuring tips: metric and unified thread (60° thread angle) 0.4-0.5mm/64-48TPI, 0.6-0.9mm/44-28TPI, 1-1.75mm/24-14TPI, 2-3mm/13-9TPI, 3.5-5mm/8-5TPI, 5.5-7mm/4.5-3.5TPI	–
3281-S50	25-50mm	67	38		**3281-SP1**
3281-S75	50-75mm	92	50		**3281-SP2**
3281-S100	75-100mm	117.6	62		**3281-SP3**
3281-S125	100-125mm	143	70		**3281-SP4**
3281-S150	125-150mm	168.2	82		**3281-SP5**
3281-S175	150-175mm	192	94.5		**3281-SP6**
3281-S200	175-200mm	217	107		**3281-SP7**
3281-S225	200-225mm	242	130		**3281-SP8**
3281-S250	225-250mm	267	142		**3281-SP9**
3281-S275	250-275mm	291	155		**3281-SP10**
3281-S300	275-300mm	317	167		**3281-SP11**

accuracy of micrometers with tips (mm)

Pitch	Range							
	0-25	25-50	50-75	75-100	100-125	125-200	200-225	225-300
0.4~0.5	±0.01	-	-	-	-	-	-	-
0.6~0.8	±0.01	±0.013	-	-	-	-	-	-
1~1.25	±0.012	±0.015	±0.017	±0.017	-	-	-	-
1.5~2.0	±0.014	±0.017	±0.019	±0.019	±0.020	±0.023	±0.025	±0.028
2.5~3.5	±0.016	±0.019	±0.021	±0.021	±0.023	±0.025	±0.028	±0.031
4.0~7.0	-	±0.021	±0.023	±0.023	±0.025	±0.028	±0.031	±0.033

Unit: mm

